

### SECTION 1: Identification

#### 1.1. Identification

Product form : Mixture  
Product name : EPO-TEK® H70E-4 PART A

#### 1.2. Recommended use and restrictions on use

Use of the substance/mixture : adhesives  
Recommended use : adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

#### 1.3. Supplier

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821, 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

#### 1.4. Emergency telephone number

Emergency number : ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

### SECTION 2: Hazard(s) identification

#### 2.1. Classification of the substance or mixture

##### GHS US classification

Skin corrosion/irritation Category 2	H315	Causes skin irritation
Skin sensitization, Category 1	H317	May cause an allergic skin reaction
Hazardous to the aquatic environment – Chronic Hazard Category 2	H411	Toxic to aquatic life with long lasting effects
Full text of H statements : see section 16		

#### 2.2. GHS Label elements, including precautionary statements

##### GHS US labeling

Hazard pictograms (GHS US) :



Signal word (GHS US) : Warning

Hazard statements (GHS US) : H315 - Causes skin irritation  
H317 - May cause an allergic skin reaction  
H411 - Toxic to aquatic life with long lasting effects

Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P272 - Contaminated work clothing must not be allowed out of the workplace.  
P273 - Avoid release to the environment.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P302+P352 - If on skin: Wash with plenty of water.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

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P362+P364 - Take off contaminated clothing and wash it before reuse.  
P363 - Wash contaminated clothing before reuse.  
P391 - Collect spillage.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Epoxy phenol novolac resin	CAS-No.: 9003-36-5	30 – 60	Skin Irrit. 2, H315 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Epoxy novolac resin*	CAS-No.: Trade Secret	1 – 10	Skin Sens. 1, H317 Aquatic Chronic 2, H411
Reactive epoxy diluent*	CAS-No.: Trade Secret	1 – 5	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335
Titanium oxide (TiO <sub>2</sub> )	CAS-No.: 13463-67-7	< 5	Carc. 2, H351

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.  
This product contains Titanium Dioxide, which is suspected of causing cancer when inhaled in fine particulate form. Titanium Dioxide should not be respirable in this formulation.  
However, if cured material will be ground, milled, etc, wear respiratory protection to avoid inhaling any dust that may be produced.

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.  
First-aid measures after skin contact : Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.  
First-aid measures after eye contact : Rinse eyes with water as a precaution.  
First-aid measures after ingestion : Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

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### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.

### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire : Toxic fumes may be released.

### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.

#### 6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

For containment : Collect spillage.  
Methods for cleaning up : Take up liquid spill into absorbent material.  
Other information : Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Do not breathe dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wear personal protective equipment.  
Hygiene measures : Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

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### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

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No additional information available

##### Epoxy phenol novolac resin (9003-36-5)

No additional information available

##### Epoxy novolac resin

No additional information available

##### Reactive epoxy diluent

No additional information available

##### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

###### USA - ACGIH - Occupational Exposure Limits

Local name	Titanium dioxide
ACGIH OEL TWA	10 mg/m <sup>3</sup>
Remark (ACGIH)	TLV® Basis: LRT irr; pneumoconiosis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
Regulatory reference	ACGIH 2022

###### USA - OSHA - Occupational Exposure Limits

Local name	Titanium dioxide *not respirable as contained in this liquid mixture
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#### 8.2. Appropriate engineering controls

Appropriate engineering controls	: Ensure good ventilation of the work station.
Environmental exposure controls	: Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

##### Hand protection:

Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear

##### Eye protection:

Safety glasses

##### Skin and body protection:

Wear suitable protective clothing

##### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

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### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Gray
Odor	: Mild odor
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

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### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Not classified  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### Epoxy novolac resin

LD50 oral rat	> 10000 mg/kg
LD50 dermal rabbit	> 3000 mg/kg

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

LD50 oral rat	> 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.09 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Not classified  
Respiratory or skin sensitization : May cause an allergic skin reaction.  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified.

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

IARC group	2B - Possibly carcinogenic to humans
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified

#### Reactive epoxy diluent

STOT-single exposure	May cause respiratory irritation.
STOT-repeated exposure	: Not classified

#### Epoxy phenol novolac resin (9003-36-5)

NOAEL (oral,rat,90 days)	≈ 250 mg/kg body weight Animal: rat, Guideline: OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
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Aspiration hazard : Not classified  
Viscosity, kinematic : No data available  
Symptoms/effects after skin contact : Irritation. May cause an allergic skin reaction.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : Toxic to aquatic life with long lasting effects.

#### Epoxy phenol novolac resin (9003-36-5)

LC50 - Fish [1]	1.9 mg/l (OECD 203: Fish, Acute Toxicity Test, 96 h, Brachydanio rerio, Semi-static system, Fresh water, Weight of evidence)
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Epoxy phenol novolac resin (9003-36-5)	
EC50 - Crustacea [1]	3.5 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Weight of evidence, GLP)
LC50 - Fish [2]	1000 mg/l Test organisms (species): Oncorhynchus mykiss (previous name: Salmo gairdneri)
LOEC (chronic)	1 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	0.3 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

Titanium oxide (TiO2) (13463-67-7)	
LC50 - Fish [1]	> 1000 mg/l (Pisces, Fresh water)
EC50 - Crustacea [1]	> 1000 mg/l (Invertebrata, Fresh water)

### 12.2. Persistence and degradability

Epoxy phenol novolac resin (9003-36-5)	
Persistence and degradability	Not readily biodegradable in water.
Titanium oxide (TiO2) (13463-67-7)	
Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

### 12.3. Bioaccumulative potential

Epoxy phenol novolac resin (9003-36-5)	
Partition coefficient n-octanol/water (Log Pow)	2.7 – 3.6 (Experimental value, OECD 117: Partition Coefficient (n-octanol/water), HPLC method)
Bioaccumulative potential	Low potential for bioaccumulation (Log Kow < 4).
Titanium oxide (TiO2) (13463-67-7)	
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

Epoxy phenol novolac resin (9003-36-5)	
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	3.65 (log Koc, OECD 121: Estimation of the Adsorption Coefficient (Koc) on Soil and on Sewage Sludge using High Performance Liquid Chromatography (HPLC), Experimental value)
Ecology - soil	Low potential for mobility in soil.
Titanium oxide (TiO2) (13463-67-7)	
Surface tension	No data available in the literature
Ecology - soil	Low potential for mobility in soil.

### 12.5. Other adverse effects

No additional information available

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### SECTION 13: Disposal considerations

#### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

### SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

#### 14.1. UN number

DOT NA No : UN3082  
UN-No. (TDG) : UN3082  
UN-No. (IMDG) : 3082  
UN-No. (IATA) : 3082

#### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Environmentally hazardous substances, liquid, n.o.s. (Epoxy Phenol Novolac)  
Proper Shipping Name (TDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)  
Proper Shipping Name (IMDG) : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Epoxy Phenol Novolac)  
Proper Shipping Name (IATA) : Environmentally hazardous substance, liquid, n.o.s. (Epoxy Phenol Novolac)

#### 14.3. Transport hazard class(es)

##### DOT

Transport hazard class(es) (DOT) : 9  
Hazard labels (DOT) : 9



##### TDG

Transport hazard class(es) (TDG) : 9  
Hazard labels (TDG) : 9



##### IMDG

Transport hazard class(es) (IMDG) : 9  
Hazard labels (IMDG) : 9



##### IATA

Transport hazard class(es) (IATA) : 9  
Hazard labels (IATA) : 9

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### 14.4. Packing group

Packing group (DOT) : III  
Packing group (TDG) : III  
Packing group (IMDG) : III  
Packing group (IATA) : III

### 14.5. Environmental hazards

Dangerous for the environment : Yes  
Marine pollutant : Yes



Other information : No supplementary information available.

### 14.6. Special precautions for user

**DOT**  
UN-No.(DOT) : UN3082  
DOT Special Provisions (49 CFR 172.102) : 8 - A hazardous substance that is not a hazardous waste may be shipped under the shipping description "Other regulated substances, liquid or solid, n.o.s.", as appropriate. In addition, for solid materials, special provision B54 applies.  
146 - This description may be used for a material that poses a hazard to the environment but does not meet the definition for a hazardous waste or a hazardous substance, as defined in 171.8 of this subchapter, or any hazard class as defined in Part 173 of this subchapter, if it is designated as environmentally hazardous by the Competent Authority of the country of origin, transit or destination.  
173 - An appropriate generic entry may be used for this material.  
335 - Mixtures of solids that are not subject to this subchapter and environmentally hazardous liquids or solids may be classified as "Environmentally hazardous substances, solid, n.o.s," UN3077 and may be transported under this entry, provided there is no free liquid visible at the time the material is loaded or at the time the packaging or transport unit is closed. Each transport unit must be leak-proof when used as bulk packaging.  
IB3 - Authorized IBCs: Metal (31A, 31B and 31N); Rigid plastics (31H1 and 31H2); Composite (31HZ1 and 31HA2, 31HB2, 31HN2, 31HD2 and 31HH2). Additional Requirement: Only liquids with a vapor pressure less than or equal to 110 kPa at 50 C (1.1 bar at 122 F), or 130 kPa at 55 C (1.3 bar at 131 F) are authorized, except for UN2672 (also see Special Provision IP8 in Table 2 for UN2672).  
T4 - 2.65 178.274(d)(2) Normal..... 178.275(d)(3)  
TP1 - The maximum degree of filling must not exceed the degree of filling determined by the following: Degree of filling =  $97 / 1 + a (tr - tf)$  Where: tr is the maximum mean bulk temperature during transport, and tf is the temperature in degrees celsius of the liquid during filling.  
TP29 - A portable tank having a minimum test pressure of 1.5 bar (150.0 kPa) may be used provided the calculated test pressure is 1.5 bar or less based on the MAWP of the hazardous materials, as defined in 178.275 of this subchapter, where the test pressure is 1.5 times the MAWP.  
DOT Packaging Exceptions (49 CFR 173.xxx) : 155  
DOT Packaging Non Bulk (49 CFR 173.xxx) : 203  
DOT Packaging Bulk (49 CFR 173.xxx) : 241  
DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27) : No limit

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DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75) : No limit

DOT Vessel Stowage Location : A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

### TDG

UN-No. (TDG) : UN3082

TDG Special Provisions : 16 - (1) The technical name of at least one of the most dangerous substances that predominantly contributes to the hazard or hazards posed by the dangerous goods must be shown, in parentheses, on the shipping document following the shipping name in accordance with clause 3.5(1)(c)(ii)(A) of Part 3 (Documentation). The technical name must also be shown, in parentheses, on a small means of containment or on a tag following the shipping name in accordance with subsections 4.11(2) and (3) of Part 4 (Dangerous Goods Safety Marks).  
(2) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a shipping document or on a small means of containment when Canadian law for domestic transport or an international convention for international transport prohibits the disclosure of the technical name:  
(a) UN1544, ALKALOID SALTS, SOLID, N.O.S. or ALKALOIDS, SOLID, N.O.S.;  
(b) UN1851, MEDICINE, LIQUID, TOXIC, N.O.S.;  
(c) UN3140, ALKALOID SALTS, LIQUID, N.O.S. or ALKALOIDS, LIQUID, N.O.S.;  
(d) UN3248, MEDICINE, LIQUID, FLAMMABLE, TOXIC, N.O.S.; or  
(e) UN3249, MEDICINE, SOLID, TOXIC, N.O.S.  
(3) Despite subsection (1), the technical name for the following dangerous goods is not required to be shown on a small means of containment:  
(a) UN2814, INFECTIOUS SUBSTANCE, AFFECTING HUMANS; or  
(b) UN2900, INFECTIOUS SUBSTANCE, AFFECTING ANIMALS, 99 - (1) Mixtures of solids that are not dangerous goods and liquids or solids that are UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. or UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. may be handled, offered for transport or transported as UN3077 if there is no visible liquid when the dangerous goods are loaded into a means containment and during transport.  
(2) These Regulations, except for Part 1 (Coming into Force, Repeal, Interpretation, General Provisions and Special Cases) and Part 2 (Classification), do not apply to the handling, offering for transport or transporting of less than 450 kg of UN3077, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. or less than 450 L of UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. on a road vehicle or a railway vehicle. The dangerous goods must be contained in one or more small means of containment designed, constructed, filled, closed, secured and maintained so that under normal conditions of transport, including handling, there will be no accidental release of the dangerous goods that could endanger public safety.

Explosive Limit and Limited Quantity Index : 5 L

Excepted quantities (TDG) : E1

Emergency Response Guide (ERG) Number : 171

### IMDG

Special provision (IMDG) : 274, 335, 969

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : LP01, P001

Packing provisions (IMDG) : PP1

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

Tank special provisions (IMDG) : TP1, TP29

EmS-No. (Fire) : F-A - FIRE SCHEDULE Alfa - GENERAL FIRE SCHEDULE

EmS-No. (Spillage) : S-F - SPILLAGE SCHEDULE Foxtrot - WATER-SOLUBLE MARINE POLLUTANTS

Stowage category (IMDG) : A

### IATA

PCA Excepted quantities (IATA) : E1

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PCA Limited quantities (IATA)	: Y964
PCA limited quantity max net quantity (IATA)	: 30kgG
PCA packing instructions (IATA)	: 964
PCA max net quantity (IATA)	: 450L
CAO packing instructions (IATA)	: 964
CAO max net quantity (IATA)	: 450L
Special provision (IATA)	: A97, A158, A197, A215
ERG code (IATA)	: 9L

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### 15.2. International regulations

#### CANADA

##### Epoxy phenol novolac resin (9003-36-5)

Listed on the Canadian DSL (Domestic Substances List)

##### Epoxy novolac resin

Listed on the Canadian DSL (Domestic Substances List)

##### Reactive epoxy diluent

Listed on the Canadian DSL (Domestic Substances List)

##### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

#### EU-Regulations

No additional information available

#### National regulations

##### Epoxy phenol novolac resin (9003-36-5)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

##### Epoxy novolac resin

Listed on INSQ (Mexican National Inventory of Chemical Substances)

##### Reactive epoxy diluent

Listed on INSQ (Mexican National Inventory of Chemical Substances)

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### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations

 **WARNING:** This product can expose you to Polar activator, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	State or local regulations
Titanium oxide (TiO <sub>2</sub> )(13463-67-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

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### Full text of H-phrases

H315	Causes skin irritation
H317	May cause an allergic skin reaction
H319	Causes serious eye irritation
H335	May cause respiratory irritation
H351	Suspected of causing cancer
H411	Toxic to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

**SECTION 1: Identification****1.1. Identification**

Product form : Mixture  
Product name : EPO-TEK® H70E-4 PART B

**1.2. Recommended use and restrictions on use**

Use of the substance/mixture : adhesives  
Recommended use : adhesives  
Restrictions on use : Not to be used for any purpose other than the one the product was designed for

**1.3. Supplier**

Epoxy Technology, Inc.  
14 Fortune Drive  
Billerica, MA 01821, 01821  
USA  
T 978-667-3805 - F 978-663-9782  
[www.epotek.com](http://www.epotek.com)

**1.4. Emergency telephone number**

Emergency number : ChemTel: +1 (800) 255-3924, +1 (813) 248-0585

**SECTION 2: Hazard(s) identification****2.1. Classification of the substance or mixture****GHS US classification**

Acute toxicity (oral) Category 4	H302	Harmful if swallowed
Skin corrosion/irritation Category 2	H315	Causes skin irritation
Serious eye damage/eye irritation Category 1	H318	Causes serious eye damage
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335	May cause respiratory irritation

Full text of H statements : see section 16

**2.2. GHS Label elements, including precautionary statements****GHS US labeling**

Hazard pictograms (GHS US) :



Signal word (GHS US) : Danger  
Hazard statements (GHS US) : H302 - Harmful if swallowed  
H315 - Causes skin irritation  
H318 - Causes serious eye damage  
H335 - May cause respiratory irritation  
Precautionary statements (GHS US) : P261 - Avoid breathing dust/fume/gas/mist/vapors/spray.  
P264 - Wash hands, forearms and face thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P271 - Use only outdoors or in a well-ventilated area.  
P280 - Wear protective gloves/protective clothing/eye protection/face protection.  
P301+P312 - If swallowed: Call a poison center or doctor if you feel unwell.

# EPO-TEK® H70E-4 PART B

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P302+P352 - If on skin: Wash with plenty of water.  
P304+P340 - If inhaled: Remove person to fresh air and keep comfortable for breathing.  
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P310 - Immediately call a poison center or doctor.  
P312 - Call a poison center or doctor if you feel unwell.  
P321 - Specific treatment (see supplemental first aid instruction on this label).  
P330 - Rinse mouth.  
P332+P313 - If skin irritation occurs: Get medical advice/attention.  
P362+P364 - Take off contaminated clothing and wash it before reuse.  
P403+P233 - Store in a well-ventilated place. Keep container tightly closed.  
P405 - Store locked up.  
P501 - Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or international regulation.

### 2.3. Other hazards which do not result in classification

Other hazards which do not result in classification : Harmful dust may be released during cutting, milling or grinding process.

### 2.4. Unknown acute toxicity (GHS US)

Not applicable

## SECTION 3: Composition/Information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

Name	Product identifier	%	GHS US classification
Substituted imidazole*	CAS-No.: Trade Secret	< 30	Acute Tox. 3 (Oral), H301 Skin Irrit. 2, H315 Eye Dam. 1, H318 STOT SE 3, H335
Reactive diluent*	CAS-No.: Trade Secret	5 – 10	Acute Tox. 4 (Oral), H302 Eye Dam. 1, H318 STOT SE 3, H336 Aquatic Chronic 3, H412
Titanium oxide (TiO <sub>2</sub> )	CAS-No.: 13463-67-7	< 5	Carc. 2, H351

\*Chemical name, CAS number and/or exact concentration have been withheld as a trade secret

Comments : Components not listed are either non-hazardous or are below reportable limits.  
This product contains Titanium Dioxide, which is suspected of causing cancer when inhaled in fine particulate form. Titanium Dioxide should not be respirable in this formulation.  
However, if cured material will be ground, milled, etc, wear respiratory protection to avoid inhaling any dust that may be produced.

Full text of hazard classes and H-statements : see section 16

## SECTION 4: First-aid measures

### 4.1. Description of first aid measures

First-aid measures general : Call a poison center/doctor/physician if you feel unwell.  
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a poison center/doctor/physician if you feel unwell.

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First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.
First-aid measures after ingestion	: Rinse mouth. Call a poison center/doctor/physician if you feel unwell.

### 4.2. Most important symptoms and effects (acute and delayed)

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation.
Symptoms/effects after eye contact	: Serious damage to eyes.

### 4.3. Immediate medical attention and special treatment, if necessary

Treat symptomatically.

## SECTION 5: Fire-fighting measures

### 5.1. Suitable (and unsuitable) extinguishing media

Suitable extinguishing media	: Water spray. Dry powder. Foam. Carbon dioxide.
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### 5.2. Specific hazards arising from the chemical

Hazardous decomposition products in case of fire	: Toxic fumes may be released.
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### 5.3. Special protective equipment and precautions for fire-fighters

Protection during firefighting	: Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.
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## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

Emergency procedures	: Ventilate spillage area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes.
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#### 6.1.2. For emergency responders

Protective equipment	: Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
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### 6.2. Environmental precautions

Avoid release to the environment.

### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Take up liquid spill into absorbent material.
Other information	: Dispose of materials or solid residues at an authorized site.

### 6.4. Reference to other sections

For further information refer to section 13.

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

- Precautions for safe handling : Use only outdoors or in a well-ventilated area. Avoid breathing dust/fume/gas/mist/vapors/spray. Avoid contact with skin and eyes. Wear personal protective equipment.
- Hygiene measures : Wash contaminated clothing before reuse. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

#### 7.2. Conditions for safe storage, including any incompatibilities

- Storage conditions : Store locked up. Store in a well-ventilated place. Keep container tightly closed. Keep cool.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

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No additional information available	
Titanium oxide (TiO <sub>2</sub> ) (13463-67-7)	
USA - ACGIH - Occupational Exposure Limits	
Local name	Titanium dioxide
ACGIH OEL TWA	10 mg/m <sup>3</sup>
Remark (ACGIH)	TLV® Basis: LRT irr; pneumoconiosis. Notations: A3 (Confirmed Animal Carcinogen with Unknown Relevance to Humans)
Regulatory reference	ACGIH 2022
USA - OSHA - Occupational Exposure Limits	
Local name	Titanium dioxide *not respirable as contained in this liquid mixture
Substituted imidazole	
No additional information available	
Reactive diluent	
No additional information available	

#### 8.2. Appropriate engineering controls

- Appropriate engineering controls : Ensure good ventilation of the work station.
- Environmental exposure controls : Avoid release to the environment.

#### 8.3. Individual protection measures/Personal protective equipment

<b>Hand protection:</b>
Wear suitable gloves resistant to chemical penetration. Neoprene or nitrile rubber gloves. Butyl-rubber protective gloves. Choosing the proper glove is a decision that depends not only on the type of material, but also on other quality features, which differ for each manufacturer. Refer to manufacturer's information. Gloves must be replaced after each use and whenever signs of wear or perforation appear
<b>Eye protection:</b>
Safety glasses

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### Skin and body protection:

Wear suitable protective clothing

### Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

### Personal protective equipment symbol(s):



## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Liquid
Color	: Gray
Odor	: Mild odor
Odor threshold	: No data available
pH	: No data available
Melting point	: Not applicable
Freezing point	: No data available
Boiling point	: No data available
Flash point	: No data available
Relative evaporation rate (butyl acetate=1)	: No data available
Flammability	: Not applicable.
Vapor pressure	: No data available
Relative vapor density at 20 °C	: No data available
Relative density	: No data available
Solubility	: No data available
Partition coefficient n-octanol/water (Log Pow)	: No data available
Auto-ignition temperature	: No data available
Decomposition temperature	: No data available
Viscosity, kinematic	: No data available
Viscosity, dynamic	: No data available
Explosion limits	: No data available
Explosive properties	: No data available
Oxidizing properties	: No data available

### 9.2. Other information

No additional information available

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

### 10.2. Chemical stability

Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

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### 10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

### 10.5. Incompatible materials

No additional information available

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on toxicological effects

Acute toxicity (oral) : Harmful if swallowed.  
Acute toxicity (dermal) : Not classified  
Acute toxicity (inhalation) : Not classified

#### EPO-TEK® H70E-4 PART B

ATE US (oral)	423.467 mg/kg body weight
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#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

LD50 oral rat	> 2000 mg/kg body weight (OECD 401: Acute Oral Toxicity, Rat, Male / female, Experimental value, Oral, 14 day(s))
LC50 Inhalation - Rat	> 5.09 mg/l (OECD 403: Acute Inhalation Toxicity, 4 h, Rat, Male, Experimental value, Inhalation (dust), 14 day(s))

#### Substituted imidazole

ATE US (oral)	100 mg/kg body weight
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#### Reactive diluent

LD50 oral rat	1582 mg/kg body weight (Equivalent or similar to OECD 401, Rat, Male / female, Experimental value, Oral, 8 day(s))
LC50 Inhalation - Rat	> 5.1 mg/l (Equivalent or similar to OECD 403, 4 h, Rat, Male / female, Experimental value, Inhalation (mixture of vapour and aerosol), 14 day(s))
ATE US (oral)	800 mg/kg body weight

Skin corrosion/irritation : Causes skin irritation.  
Serious eye damage/irritation : Causes serious eye damage.  
Respiratory or skin sensitization : Not classified  
Germ cell mutagenicity : Not classified  
Carcinogenicity : Not classified.

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

IARC group	2B - Possibly carcinogenic to humans
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#### Reactive diluent

NOAEL (chronic,oral,animal/male,2 years)	225 mg/kg body weight Animal: rat, Animal sex: male, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information)
NOAEL (chronic,oral,animal/female,2 years)	450 mg/kg body weight Animal: rat, Animal sex: female, Guideline: other:NTP Protocol, Remarks on results: other:Effect type: carcinogenicity (migrated information)
IARC group	3 - Not classifiable

Reproductive toxicity : Not classified

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STOT-single exposure : May cause respiratory irritation.

### Substituted imidazole

STOT-single exposure	May cause respiratory irritation.
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### Reactive diluent

STOT-single exposure	May cause drowsiness or dizziness.
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STOT-repeated exposure : Not classified  
Aspiration hazard : Not classified  
Viscosity, kinematic : No data available  
Symptoms/effects after inhalation : May cause respiratory irritation.  
Symptoms/effects after skin contact : Irritation.  
Symptoms/effects after eye contact : Serious damage to eyes.

## SECTION 12: Ecological information

### 12.1. Toxicity

Ecology - general : The product is not considered harmful to aquatic organisms or to cause long-term adverse effects in the environment.

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

LC50 - Fish [1]	> 1000 mg/l (Pisces, Fresh water)
EC50 - Crustacea [1]	> 1000 mg/l (Invertebrata, Fresh water)

#### Reactive diluent

LC50 - Fish [1]	56 mg/l (Equivalent or similar to OECD 203, 96 h, <i>Lepomis macrochirus</i> , Static system, Fresh water, Experimental value, Nominal concentration)
EC50 - Crustacea [1]	> 500 mg/l (EU Method C.2, 48 h, <i>Daphnia magna</i> , Static system, Fresh water, Experimental value, Locomotor effect)
ErC50 algae	> 1000 mg/l (DIN 38412-9, 72 h, <i>Desmodesmus subspicatus</i> , Static system, Fresh water, Experimental value, Estimated value)

### 12.2. Persistence and degradability

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Persistence and degradability	Biodegradability: not applicable.
Chemical oxygen demand (COD)	Not applicable (inorganic)
ThOD	Not applicable (inorganic)

#### Reactive diluent

Persistence and degradability	Biodegradable in the soil. Readily biodegradable in water.
ThOD	1.67 g O <sub>2</sub> /g substance

### 12.3. Bioaccumulative potential

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Bioaccumulative potential	Not bioaccumulative.
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#### Reactive diluent

BCF - Other aquatic organisms [1]	3.162 l/kg (BCFBAF v3.00, Calculated value, Fresh weight)
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### Reactive diluent

Partition coefficient n-octanol/water (Log Pow)	-0.566 (Experimental value, OECD 107: Partition Coefficient (n-octanol/water): Shake Flask Method, 25 °C)
Bioaccumulative potential	Not bioaccumulative.

### 12.4. Mobility in soil

#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Surface tension	No data available in the literature
Ecology - soil	Low potential for mobility in soil.

### Reactive diluent

Surface tension	No data available (test not performed)
Organic Carbon Normalized Adsorption Coefficient (Log Koc)	0.544 – 0.811 (log Koc, SRC PCKOCWIN v2.0, Calculated value)
Ecology - soil	Highly mobile in soil.

### 12.5. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Disposal methods

Waste treatment methods : Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with DOT / TDG / IMDG / IATA

### 14.1. UN number

Not regulated for transport

### 14.2. UN proper shipping name

Proper Shipping Name (DOT) : Not applicable  
Proper Shipping Name (TDG) : Not applicable  
Proper Shipping Name (IMDG) : Not applicable  
Proper Shipping Name (IATA) : Not applicable

### 14.3. Transport hazard class(es)

#### DOT

Transport hazard class(es) (DOT) : Not applicable

#### TDG

Transport hazard class(es) (TDG) : Not applicable

#### IMDG

Transport hazard class(es) (IMDG) : Not applicable

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### IATA

Transport hazard class(es) (IATA) : Not applicable

### 14.4. Packing group

Packing group (DOT) : Not applicable  
Packing group (TDG) : Not applicable  
Packing group (IMDG) : Not applicable  
Packing group (IATA) : Not applicable

### 14.5. Environmental hazards

Other information : No supplementary information available.

### 14.6. Special precautions for user

#### DOT

No data available

#### TDG

No data available

#### IMDG

No data available

#### IATA

No data available

### 14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not applicable

## SECTION 15: Regulatory information

### 15.1. US Federal regulations

All components of this product are present and listed as Active on the United States Environmental Protection Agency Toxic Substances Control Act (TSCA) inventory

### 15.2. International regulations

#### CANADA

##### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Listed on the Canadian DSL (Domestic Substances List)

##### Substituted imidazole

Listed on the Canadian DSL (Domestic Substances List)

##### Reactive diluent

Listed on the Canadian DSL (Domestic Substances List)

### EU-Regulations

No additional information available

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### National regulations


#### Titanium oxide (TiO<sub>2</sub>) (13463-67-7)

Listed on IARC (International Agency for Research on Cancer)  
Listed on INSQ (Mexican National Inventory of Chemical Substances)

#### Reactive diluent

Listed on INSQ (Mexican National Inventory of Chemical Substances)

### 15.3. US State regulations

 **WARNING:** This product can expose you to Polar activator, which is known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

Component	State or local regulations
Titanium oxide (TiO <sub>2</sub> )(13463-67-7)	U.S. - Massachusetts - Right To Know List; U.S. - New Jersey - Right to Know Hazardous Substance List; U.S. - New York City - Right to Know Hazardous Substances List; U.S. - Pennsylvania - RTK (Right to Know) List

## SECTION 16: Other information

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#### Full text of H-phrases

H301	Toxic if swallowed
H302	Harmful if swallowed
H315	Causes skin irritation
H318	Causes serious eye damage
H335	May cause respiratory irritation
H336	May cause drowsiness or dizziness
H351	Suspected of causing cancer
H412	Harmful to aquatic life with long lasting effects

Safety Data Sheet (SDS), USA

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.